

FUJIFILM SERICOL USA, INC.
 20 WEST 14TH AVENUE
 NORTH KANSAS CITY, MISSOURI 64116

HMIS RATINGS
 HEALTH-----2*

FLAMMABILITY-----2
 (816) 474-0650
 REACTIVITY-----0

 * MATERIAL SAFETY DATA SHEET *

For screen printing inks as required under 29 CFR 1910.1200(g).

UNDER OSHA'S HAZARD COMMUNICATION STANDARD, WHERE COMPLEX MIXTURES HAVE SIMILAR HAZARDS AND CONTENTS, THE MANUFACTURER MAY PREPARE ONE MATERIAL SAFETY DATA SHEET TO APPLY TO ALL OF THESE SIMILAR MIXTURES. THIS DOCUMENT APPLIES TO ALL COLORS AND SPECIALS IN THIS INK LINE.

EMERGENCY PHONE NUMBER (816) 587-8178
 PREPARER: CRAIG POGGENPOHL DATE OF PREPARATION
 REGULATORY COMPLIANCE MGR. REVISED 04/07/06/CP

REVISIONS: SECTIONS II, VI AND XIII.

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SECTION I--PRODUCT IDENTIFICATION

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PRODUCT NAME : FDE
 LABEL IDENTITY: FAST DRY ENAMELS
 PRODUCT CLASS : SOLVENT EVAPORATIVE SCREEN INK

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SECTION II--HAZARDOUS INGREDIENTS

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COMMON NAME (CAS REGISTRY #)	PERCENT BY WEIGHT	RECOMMENDED EXPOSURE LIMITS (PPM) ¹		VAPOR PRESSURE (mm Hg @ 20 C) ¹
		ACGIH TLV-TWA	OSHA PEL	
STODDARD SOLVENT (8052-41-3)	6-8	100	500	1.0 @ 100F
SOLVENT NAPHTHA, MED ALIPHATIC (64742-88-7)	12-18	NE	NE	1.7
1,2,4-TRIMETHYLBENZENE (95-63-6)	1-3	25	NE	2.09
SOLVENT NAPHTHA LT AROM (64742-95-6)	1-3	192	NE	2.09
LEAD CHROMATE ³ (7758-97-6)	as Cr	!0.012mg/m ³ !		! NA
	as Pb	!0.05mg/m ³ !		! NA
BARIUM SULFATE ⁴ (7727-43-7)	24.0	15 mg/m ³	5 mg/m ³	NA
		(TOTAL DUST)	(RESPIRABLE FRACTION)	
COBALT COMPOUNDS	<1	NE	NE	NA

NA - NOT APPLICABLE NE - NOT ESTABLISHED UKN - UNKNOWN

¹UNLESS NOTED OTHERWISE, THE UNITS ARE PPM AND mm Hg @ 20 C, RESPECTIVELY, FOR EXPOSURE LIMITS AND VAPOR PRESSURES.

²RECOMMENDED BY MANUFACTURER.

³INKS CONTAINING LEAD CHROMATE (SOME SPECIALS MAY NOT BE LISTED):

K39356 100 PRIMROSE YELLOW K39357 102 MEDIUM YELLOW
K35045 200 MINERAL ORANGE K35177 201 BRILLIANT ORANGE
K35178 300 FIRE RED K35046 301 BRIGHT RED K35120 302 DARK RED
K35047 400 EMERALD GREEN K35179 401 DARK GREEN
K35121 500 TURQUOISE BLUE K38509 BLACKBOARD GREEN.
4INKS CONTAINING BARIUM SULFATE: K71299 504 ULTRA BLUE.

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SECTION III -- PHYSICAL AND CHEMICAL CHARACTERISTICS
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BOILING RANGE: 302-350 DEG F.
DENSITY: 8.5 TO 11.5 LBS/GAL.
VOC CONTENT OF MATERIAL: 20.0-30.0% BY WEIGHT OR 200-360 GRAMS PER LITER.
VOC CONTENT OF COATING LESS WATER AND LESS EXEMPT SOLVENTS: 200-360 G/L.
VAPOR DENSITY: HEAVIER THAN AIR.
EVAPORATION RATE: SLOWER THAN DIETHYL ETHER.
APPEARANCE AND ODOR: LIQUID, VARIOUS COLORS, AROMATIC ODOR.

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SECTION IV -- PHYSICAL HAZARD DATA
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FLAMMABILITY CLASSIFICATIONS: OSHA: CLASS II DOT: COMBUSTIBLE LIQUID
CLOSED CUP FLASH POINT: 104 F. EXPLOSIVE LIMITS: LOWER: 0.8% UPPER: 7.0%

EXTINGUISHING MEDIA: "CLASS B" FIRE EXTINGUISHERS USED IN ACCORDANCE
WITH MANUFACTURERS INSTRUCTIONS.

"ALCOHOL" FOAM CO2 DRY CHEMICAL WATER FOG

UNUSUAL FIRE OR EXPLOSION HAZARDS: KEEP CONTAINERS TIGHTLY CLOSED.
ISOLATE FROM HEAT, SPARKS, ELECTRICAL EQUIPMENT AND OPEN FLAMES.
CLOSED CONTAINERS MAY RUPTURE OR EXPLODE WHEN EXPOSED TO EXTREME HEAT.
APPLICATION TO HOT SURFACES REQUIRES SPECIAL PRECAUTIONS.
DURING EMERGENCY CONDITIONS, OVEREXPOSURE TO DECOMPOSITION PRODUCTS MAY
CONSTITUTE A HEALTH HAZARD. SYMPTOMS MAY NOT BE IMMEDIATELY APPARENT.
OBTAIN MEDICAL ATTENTION.

SPECIAL FIREFIGHTING PROCEDURES: FULL PROTECTIVE EQUIPMENT IS
RECOMMENDED TO PROTECT FIRE FIGHTERS FROM ANY HAZARDOUS DECOMPOSITION
PRODUCTS.

WATER MAY BE UNSUITABLE FOR USE ON BURNING LIQUIDS. IF WATER MUST BE
USED, FOG NOZZLES ARE HIGHLY PREFERABLE. WATER MAY BE USED TO COOL
CLOSED CONTAINERS TO PREVENT PRESSURE BUILD-UP AND POSSIBLE AUTO-
IGNITION, EXPLOSION, OR RUPTURE WHEN EXPOSED TO EXTREME HEAT.

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SECTION V -- EMERGENCY AND FIRST-AID PROCEDURES
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PRIMARY ROUTES OF ENTRY ARE DERMAL AND INHALATION.

FOR SWALLOWING: DRINK TWO GLASSES OF WATER TO DILUTE. DO NOT INDUCE
VOMITING. NEVER GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS PERSON. CONSULT
PHYSICIAN OR POISON CONTROL CENTER IMMEDIATELY. TREAT SYMPTOMATICALLY. BE
PREPARED TO PROVIDE THE ATTENDING PHYSICIAN WITH A COPY OF THIS DOCUMENT.

FOR SKIN CONTACT: REMOVE CONTAMINATED CLOTHING. WASH THOROUGHLY WITH
MILD SOAP AND WARM WATER. CONSULT A PHYSICIAN IF THERE IS ANY

PERSISTING IRRITATION.

FOR INHALATION: REMOVE VICTIM TO A WELL VENTILATED AREA. GIVE OXYGEN OR ARTIFICIAL RESPIRATION AS REQUIRED. TREAT SYMPTOMATICALLY AND CONSULT PHYSICIAN.

FOR EYE CONTACT: FLUSH WITH COPIOUS AMOUNTS OF WATER FOR AT LEAST FIFTEEN MINUTES. CONSULT PHYSICIAN FOR MEDICAL TREATMENT, IF NECESSARY.

SPECIAL NOTES TO ATTENDING PHYSICIAN: THERE IS NO SPECIFIC ANTIDOTE. TREATMENT OF OVEREXPOSURE SHOULD BE DIRECTED AT CONTROL OF THE SYMPTOMS AND THE CLINICAL CONDITION.

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SECTION VI -- SIGNS AND SYMPTOMS OF OVEREXPOSURE
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ACUTE EFFECTS:

SWALLOWING: MAY CAUSE HEADACHE, NAUSEA, VOMITING, DIZZINESS, IRRITATION OF THE DIGESTIVE TRACT. SIGNS OF NERVOUS SYSTEM DEPRESSION (E.G., DROWSINESS, DIZZINESS, LOSS OF COORDINATION, AND FATIGUE). ASPIRATION HAZARD - THIS MATERIAL CAN ENTER LUNGS DURING SWALLOWING OR VOMITING AND CAUSE LUNG INFLAMMATION AND DAMAGE.

SKIN ABSORPTION: PROLONGED OR WIDESPREAD CONTACT WITH SKIN MAY LEAD TO ABSORPTION OF HARMFUL AMOUNTS OF MATERIAL WITH ACCOMPANYING SIGNS AND SYMPTOMS OF TOXICITY AS DESCRIBED FOR SWALLOWING.

INHALATION: VAPORS ARE IRRITATING TO EYES, NOSE AND RESPIRATORY TRACT. OVEREXPOSURE MAY RESULT IN HEADACHE, NAUSEA, VOMITING, SIGNS OF NERVOUS SYSTEM DEPRESSION. VAPORS HAVE AN OBJECTIONABLE ODOR.

SKIN CONTACT: MAY CAUSE SLIGHT IRRITATION WITH PROLONGED CONTACT. PROLONGED AND REPEATED OVEREXPOSURE MAY RESULT IN REDNESS, BURNING, DRYING AND CRACKING.

EYE CONTACT: CAUSES IRRITATION, BURNING, TEARING, REDNESS AND SWELLING.

MEDICAL CONDITIONS KNOWN TO BE AGGRAVATED BY OVEREXPOSURE: LUNG CONDITIONS, SENSITIZATIONS, OR ALLERGIES.

CHRONIC EFFECTS: REPEATED OVEREXPOSURE MAY CAUSE CENTRAL NERVOUS SYSTEM, BLOOD AND GASTROINTESTINAL EFFECTS, AND LIVER, KIDNEY OR LYMPH SYSTEM DAMAGE.

COBALT COMPOUNDS HAVE BEEN CATEGORIZED BY THE INTERNATIONAL AGENCY FOR RESEARCH ON CANCER (IARC) AS A GROUP 2B CARCINOGEN.

INKS CONTAINING LEAD CHROMATE:

LEAD CHROMATE IS SUSPECTED TO CAUSE LUNG CANCER AND IS LISTED BY THE NATIONAL TOXICOLOGY PROGRAM (NTP) AND THE INTERNATIONAL AGENCY FOR RESEARCH ON CANCER (IARC).

CARCINOGENICITY - LEAD CHROMATE: NTP? YES IARC? YES OSHA? NO

HEALTH EFFECTS OF OVEREXPOSURE TO LEAD:

PROLONGED OR REPEATED INHALATION AND INGESTION, SUCH AS FROM POOR HYGIENE, HOUSEKEEPING OR HANDLING PRACTICES, CAN RESULT IN LEAD POISONING.

ACUTE EFFECTS: MAY CAUSE ACUTE ENCEPHALOPATHY WHICH DEVELOPS QUICKLY TO SEIZURES, COMA, AND DEATH FROM CARDIORESPIRATORY ARREST.

CHRONIC EFFECTS: CAN CAUSE LOSS OF APPETITE, METALLIC TASTE IN THE MOUTH, ANXIETY, CONSTIPATION, NAUSEA, PALLOR, EXCESSIVE TIREDNESS, WEAKNESS, INSOMNIA, HEADACHE, NERVOUS IRRITABILITY, MUSCLE AND JOINT PAIN OR SORENESS, FINE TREMORS, NUMBNESS, DIZZINESS, HYPERACTIVITY AND COLIC. LEAD COLIC MAY CAUSE SEVERE ABDOMINAL PAIN. OVEREXPOSURE CAN ALSO CAUSE DAMAGE TO THE CENTRAL NERVOUS SYSTEM AND THE BRAIN (ENCEPHALOPATHY), KIDNEY DISEASE, REPRODUCTIVE TOXICITY IN BOTH MEN AND WOMEN, BLOOD-FORMING SYSTEM DISORDERS AND ULTIMATELY ANEMIA.
REFERENCE 29 CFR 1910.1025 FOR MORE INFORMATION ON LEAD EXPOSURE.

ADDITIONAL KNOWN HEALTH HAZARDS:
REPORTS HAVE ASSOCIATED PROLONGED AND REPEATED OCCUPATIONAL OVEREXPOSURE TO SOLVENTS WITH PERMANENT BRAIN AND NERVOUS SYSTEM DAMAGE. INTENTIONAL MISUSE BY DELIBERATELY CONCENTRATING AND INHALING THE CONTENTS MAY BE HARMFUL OR FATAL.

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SECTION VII -- REACTIVITY DATA
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THIS MIXTURE IS STABLE AND HAZARDOUS POLYMERIZATION WILL NOT OCCUR.

INCOMPATIBILITY (MATERIALS TO AVOID): STRONG ACIDS, STRONG BASES, STRONG OXIDIZING AGENTS.

HAZARDOUS DECOMPOSITION PRODUCTS: CARBON MONOXIDE, CARBON DIOXIDE, ACRID SMOKE.

CONDITIONS TO AVOID: EXTREME TEMPERATURES, SPARKS, OPEN FLAMES OR ANY OTHER IGNITION SOURCES.

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SECTION VIII -- SPILL OR LEAK PROCEDURES
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STEPS TO BE TAKEN IF MATERIAL IS SPILLED OR RELEASED: USING NON-SPARKING TOOLS, PLACE LEAKING CONTAINERS IN A WELL VENTILATED AREA. AVOID BREATHING VAPORS.
ELIMINATE ALL SOURCES OF HEAT, SPARKS, OR IGNITION.
NOTIFY PROPER AUTHORITIES IF PUBLIC WATERS OR SEWERS ARE CONTAMINATED.

WASTE DISPOSAL METHOD: AS A HAZARDOUS WASTE, THIS MATERIAL MUST BE DISPOSED OF IN ACCORDANCE WITH ALL FEDERAL, STATE, AND LOCAL ORDINANCES. INQUIRE OF YOUR LOCAL ENVIRONMENTAL AGENCIES FOR THE EXACT LEGAL REQUIREMENTS IN YOUR AREA.
REFER TO SECTIONS IV, V, VI, VII AND IX OF THIS DOCUMENT BEFORE ATTEMPTING ANY CLEANUP.

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SECTION IX -- SAFE HANDLING AND USE INFORMATION
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RESPIRATORY PROTECTION: WHERE CONCENTRATIONS IN AIR MAY EXCEED THE LIMITS GIVEN IN SECTION II AND ENGINEERING, WORK PRACTICE OR OTHER MEANS OF EXPOSURE REDUCTION ARE NOT ADEQUATE, NIOSH/MSHA APPROVED RESPIRATORS MAY BE NECESSARY TO PREVENT OVEREXPOSURE.
VENTILATION REQUIREMENTS: LOCAL EXHAUST RECOMMENDED WHEN APPROPRIATE

TO CONTROL EXPOSURE TO MIST OR AEROSOLS. GENERAL EXHAUST IS NORMALLY ADEQUATE TO MINIMIZE EXPOSURE TO VAPORS.

PROTECTIVE GLOVES: RUBBER OR NEOPRENE TO MINIMIZE SKIN CONTACT.

EYE PROTECTION: SAFETY GOGGLES OR FULL FACE SHIELD.

HYGIENIC SAFETY PRACTICES: WASH HANDS BEFORE EATING, USING TOBACCO PRODUCTS, OR USING THE WASHROOM. TOBACCO AND FOOD SHOULD BE CONSUMED IN DESIGNATED AREAS ONLY.

ADDITIONAL SAFETY EQUIPMENT: IMPERMEABLE APRONS AND BOOTS. SAFETY SHOWER AND EYE BATH SHOULD BE MADE AVAILABLE.

SPECIAL HANDLING INSTRUCTIONS FOR INKS CONTAINING LEAD CHROMATE:

OCCUPATIONAL EXPOSURE TO LEAD CHROMATE IN OUR PRODUCTS IS UNLIKELY. HOWEVER, SANDING, BLASTING, OR ABRADING OF THE DRIED COATING CAN GENERATE HARMFUL DUST OR PARTICLES IF INHALED. IT IS RECOMMENDED THAT YOU WEAR A PROPERLY FITTED RESPIRATOR (NIOSH/MSHA APPROVED) WHILE PERFORMING ANY OF THE ABOVE FUNCTIONS.

REFERENCE 29 CFR 1910.1025 FOR MORE INFORMATION ON LEAD EXPOSURE.

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SECTION X -- SPECIAL PROCEDURES
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TRANSPORTATION, STORAGE, AND HANDLING: AVOID CONDITIONS LISTED IN SECTION VII. AVOID PROLONGED STORAGE AT TEMPERATURES IN EXCESS OF 100 F.

OTHER PRECAUTIONS: PROTECT AGAINST THE INHALATION OF DUST OR PARTICLES GENERATED BY SANDING, BLASTING, OR ABRADING OF THE DRIED COATING.

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SECTION XI -- DISCLAIMER
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SERICOL, INC. MAKES NO WARRANTY, EXPRESSED OR IMPLIED, AS TO THE ACCURACY OR RELIABILITY OF INFORMATION CONTAINED HEREIN, EXCEPT THAT SUCH INFORMATION IS, TO THE BEST OF SERICOL'S KNOWLEDGE AND BELIEF, ACCURATE AS OF THE DATE INDICATED ON THIS DOCUMENT. FINAL DETERMINATION OF SUITABILITY OF ANY MATERIAL IS THE SOLE RESPONSIBILITY OF THE USER. ALL MATERIALS MAY PRESENT UNKNOWN HEALTH HAZARDS AND SHOULD BE USED WITH CAUTION. ALTHOUGH CERTAIN HAZARDS ARE DESCRIBED HEREIN, WE CANNOT GUARANTEE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

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SECTION XII -- CUSTOMER'S OBLIGATIONS
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SERICOL INC. URGES THE CUSTOMER RECEIVING THIS MATERIAL SAFETY DATA SHEET TO STUDY IT CAREFULLY TO BECOME AWARE OF HAZARDS, IF ANY, OF THE PRODUCTS INVOLVED. IN THE INTEREST OF SAFETY, YOU SHOULD, (1) NOTIFY YOUR EMPLOYEES, AGENTS, AND CONTRACTORS OF THE INFORMATION ON THIS SHEET, (2) FURNISH A COPY TO EACH OF YOUR CUSTOMERS FOR THIS PRODUCT, AND (3) REQUEST YOUR CUSTOMERS TO INFORM THEIR EMPLOYEES, CUSTOMERS, AND AGENTS, AS WELL.

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SECTION XIII -- REGULATORY INFORMATION
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TOXIC SUBSTANCES CONTROL ACT (TSCA) STATUS: THE INGREDIENTS OF THIS

PRODUCT ARE LISTED ON THE TSCA INVENTORY.

THIS PRODUCT CONTAINS A TOXIC CHEMICAL OR CHEMICALS SUBJECT TO THE ANNUAL REPORTING REQUIREMENTS OF SECTION 313 OF TITLE III OF THE SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT OF 1986 AND 40 CFR PART 372.

1,2,4-TRIMETHYLBENZENE
CAS# 95-63-6
1-3 % BY WEIGHT.

COBALT COMPOUNDS
< 1% BY WEIGHT.

INKS CONTAINING LEAD CHROMATE:

LEAD COMPOUNDS: 30.0 % MAXIMUM BY WEIGHT.
(LEAD CONTENT: 20.0 % MAXIMUM BY WEIGHT)

CHROMIUM COMPOUNDS: 30.0 % MAXIMUM BY WEIGHT.
(CHROMIUM CONTENT: 4.5 % MAXIMUM BY WEIGHT)

THIS NOTIFICATION MUST NOT BE DETACHED FROM THE MATERIAL SAFETY DATA SHEET (MSDS) AND ANY COPYING AND REDISTRIBUTION OF THE MSDS SHALL INCLUDE COPYING AND REDISTRIBUTION OF THE NOTICE ATTACHED TO COPIES OF THE MSDS SUBSEQUENTLY REDISTRIBUTED.

STATE OF CALIFORNIA SAFE DRINKING WATER AND TOXIC ENFORCEMENT ACT OF 1986 (PROPOSITION 65):

FOR PRODUCTS CONTAINING LEAD CHROMATE PIGMENTS:
LEAD IS KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER AND REPRODUCTIVE TOXICITY.

CHROMIUM (HEXAVALENT COMPOUNDS) IS KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER.

STATE OF CALIFORNIA: THIS PRODUCT IS CONSIDERED "PHOTOCHEMICALLY REACTIVE" BY DEFINITION OF RULE 102 OF THE SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT.

FDE SCREEN INKS

VOC INFORMATION (REVISED 09/22/05/CP)

PRODUCT DESCRIPTION	! WPG INK ! ! IN LBS !	! % VOC ! ! BY WT !	! LBS VOC ! ! PER GAL !	! GRAMS VOC ! ! PER LITRE !
K34780 700 BLACK TONER	9.77	29.8	2.91	350
K41158 801 OPAQUE WHITE	13.07	20.5	2.68	321
K71299 504 ULTRA BLUE	11.22	23.6	2.65	318
K77739 34 QBS RED TONER	9.43	31.9	3.01	361
K77742 50 GS BLUE TONER	9.92	28.2	2.80	335
K77746 94 EXTENDER	10.22	26.9	2.75	330
K90222 450 EMERALD GREEN	9.85	28.3	2.78	334
K90072 351 BRIGHT RED	9.5	31.93	3.03	364
K90219 150 PRIMROSE YELLOW	10.21	26.5	2.70	324
K90346 152 MEDIUM YELLOW	9.76	28.3	2.76	331
K94839 SP VIOLET TONER	9.75	31.7	3.09	371
K95529 SP REFLEX BLUE	9.91	28.7	2.84	341